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to your wardrobe—perhaps you wear 20% of your clothes 80% of the time. The Pareto chart is a specialized type of

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[Statistics for Six SIGMA Made Easy by Warren Brussee](#)

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*Sigma represents the population standard deviation, which is a measure of the variation in a data set collected about the process. If a defect is defined by specification limits separating good from bad outcomes of a process, then a six-sigma process has a process mean average that is six standard deviations from the nearest specification limit.*

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*Unit 1: Introduction to Six Sigma . Chapter 1: What is Six Sigma? Six Sigma, or 6  $\sigma$ , is both a methodology for process improvement and a statistical concept that seeks to define the variation inherent in any process. The overarching premise of Six Sigma is that variation in a*

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